

Playful



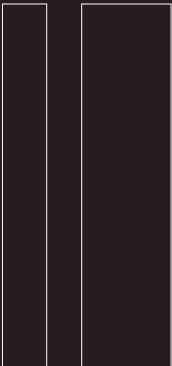
Playful

With a striking, fresh palette, Playful offers colors that enhance their surroundings, making them perfect for any setting – from a commercial space or cozy café, to a modern kitchen or a spa-like retreat. Crafted with attention to detail and inspired by handmade tile, this collection encourages you to explore your creativity to design spaces that feel both inspired and inviting. As a carbon neutral collection that is proudly made in the USA with 100% regionally sourced raw materials, Playful is where creativity meets conscious design.

Our responsibility to design innovative, quality products is a duty to not only our customers, but also our environment and community. As we focus on designing beautiful, cutting edge commercial and residential spaces, we must remain mindful as we contribute to our communities and natural ecosystems.

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COLORS / SIZES

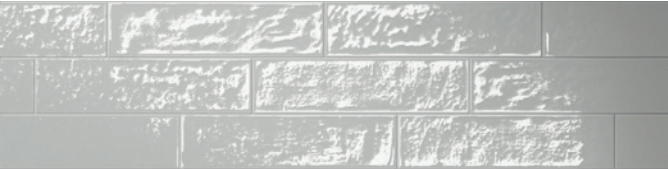


6"x24" - 1106036

Arctic



3"x24" - 1106047

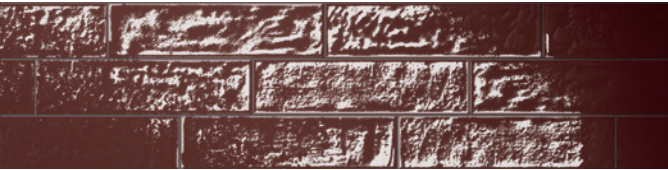


6"x24" - 1106038

Gray

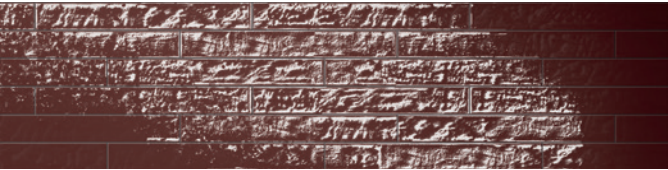


3"x24" - 1106049

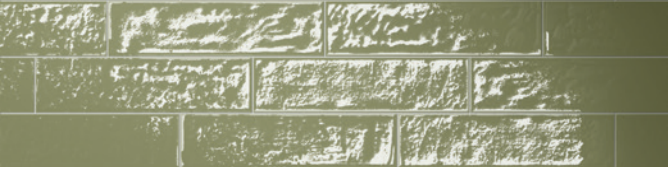


6"x24" - 1106040

Crimson



3"x24" - 1106051

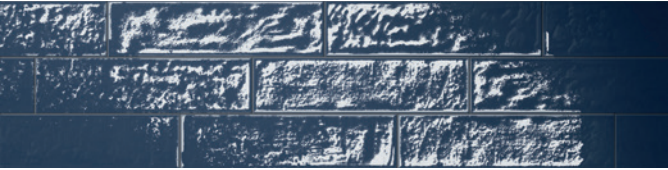


6"x24" - 1106043

Olive

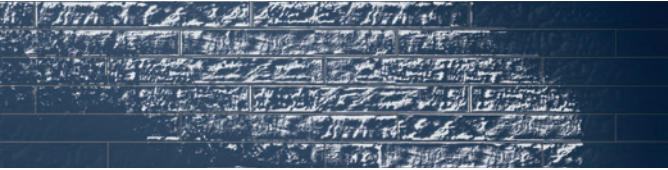


3"x24" - 1106053

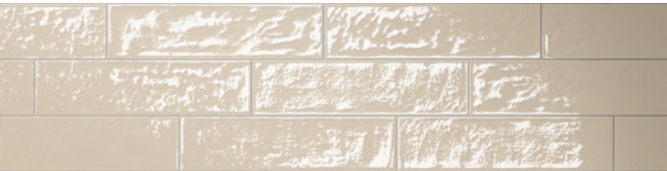


6"x24" - 1106045

Navy



3"x24" - 1106055

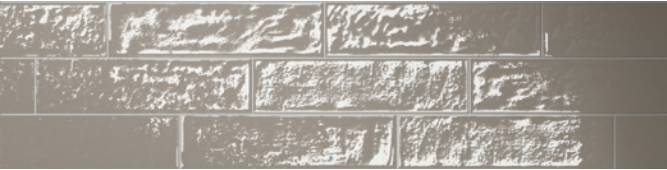


6"x24" - 1106037

Almond



3"x24" - 1106048

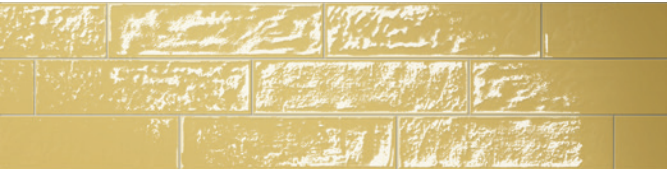


6"x24" - 1106039

Urban



3"x24" - 1106050

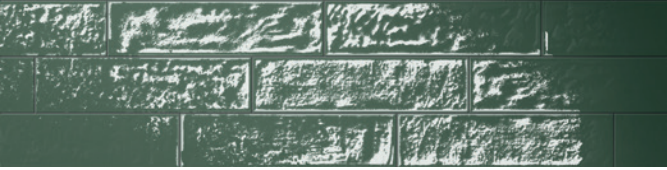


6"x24" - 1106042

Gold



3"x24" - 1106052

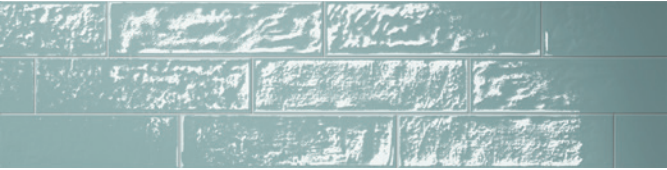


6"x24" - 1106044

Pine



3"x24" - 1106054



6"x24" - 1106046

Blue



3"x24" - 1106056



Colors shown may vary from actual product.
Final selection should be made from actual product samples.



Playful Blue / Arctic 3"x24" Glossy



Embodied carbon is the sum of all greenhouse gas emissions (mainly CO₂) resulting from the harvesting of raw materials, product manufacturing, transportation, installation, and maintenance throughout the building material's entire life cycle.



Playful Gold 3"x24" Glossy



It is estimated that 80% of the total greenhouse gas emissions for new buildings being built over the next 10 years will come from embodied emissions. Choosing Playful for your next project shows the eco-conscious mentality necessary to combat the global climate emergency.



Playful Navy 6"x24" Glossy

Playful Urban 6"x24" Glossy

Porcelain tile has the
lowest embodied carbon
of any flooring product.





Playful Pine 3"x24" Glossy



Playful Almond 6"x24" Glossy



MILE[®]stone products contain up to 60% recycled content, contribute to LEED & WELL certifications, and do not contribute to the impact of VOCs in built spaces.



Playful Olive / Gray 3"x24" Glossy



As a part of our pledge to become carbon neutral, Playful serves a vital step in the process of creating a more sustainable world. **It's time to take responsibility.**

Colors + Sizes

Colors	3"x24"	6"x24"
Arctic	1106047	1106036
Almond	1106048	1106037
Gray	1106049	1106038
Urban	1106050	1106039
Crimson	1106051	1106040
Gold	1106052	1106042
Olive	1106053	1106043
Pine	1106054	1106044
Navy	1106055	1106045
Blue	1106056	1106046

Colors shown may vary from actual product.
Final selection should be made from actual product samples.

Cleaning & Maintenance / Routine Care Instructions



Scan the QR code with your smartphone.

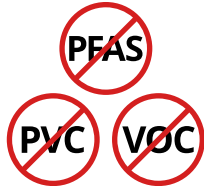
Technical Specifications

This product meets or exceeds all standards described in ANSI A137.1.
Este producto cumple o excede todos los estandares de ANSI A137.1.

	SPECS	TEST METHOD	INDUSTRY STANDARD	MILE®stone VALUES	
	WATER ABSORPTION	ASTM C373	≤0.5%	≤0.5%	
	SURFACE WEAR RESISTANCE	ANSI A137.1	Surface Wear-resistance properties of glazed vitreous and porcelain tiles.	ALL RESIDENTIAL / COMMERCIAL	
	CHEMICAL RESISTANCE	ASTM C650	A tile sample is placed in continuous contact with a variety of chemicals for 24 hours. Sample must show no visible defects.	NOT AFFECTED	
	D.C.O.F. AcuTest®	ANSI A326.3	INDOOR ≥0.42 WET	≥0.42 WET (MATTE SURFACES)	
			OUTDOOR >0.55 WET	>0.55 WET (2CM & GRIP)	
	STAIN RESISTANCE	ASTM C1378	Surfaces are exposed to staining agents for 24 hours followed by four cleaning procedures. Results are recorded post cleaning.	NOT AFFECTED	
	BREAKING STRENGTH GAUGED PORCELAIN 6MM	ASTM C1505	≥175 lbf	≥200 lbf	
	BREAKING STRENGTH	ASTM C648	≥275 lbf	≥300 lbf	
	BREAKING STRENGTH OUTDOOR 2CM	ASTM 1505	2000 lbf (10.9 kN)	≥2500 lbf	
	RESISTANCE TO FREEZE	ASTM C1026	A tile sample is subjected to repeated processes of freezing and thawing. Sample must show no visible defects.	RESISTANT	
	WARPAGE EDGE	ASTM C485	±0.40% or ±0.05 in (±1.8 mm)	± 0.40%	Rectified
	WARPAGE DIAGONAL	ASTM C485	±0.40% or ±0.07 in (±1.8 mm)	± 0.40%	Rectified
	WEDGING	ASTM C502	±0.25% or ±0.03 in (±0.8 mm)	± 0.25%	Rectified
	WARPAGE EDGE	ASTM C485	±0.50% or ±0.07 in (±1.8 mm)	± 0.50%	Calibrated
	WARPAGE DIAGONAL	ASTM C485	±0.50% or ±0.07 in (±1.8 mm)	± 0.50%	Calibrated
	WEDGING	ASTM C502	±0.50% or ±0.08 in (±2.0 mm)	± 0.50%	Calibrated
	THICKNESS GAUGED PORCELAIN	ASTM C499	Range: ± 0.02 in	≤0.02 in	
	THICKNESS	ASTM C499	Range: ± 0.04 in	≤0.04 in	
	LENGTH / WIDTH VARIATION	ASTM C499	±0.25% or ±0.03 in (±0.8 mm)	±0.25%	

• Due to the inherent nature of fired porcelain tile, it is important to note that the coefficient of friction may vary within and between product runs.

Green Certifications

 Human Health	 Declare.  Declare Red List Free	 VERSION 2.0  HPD measured down to 100ppm	 GREENGUARD PRODUCT CERTIFIED FOR LOW CHEMICAL EMISSIONS UL 2818 GOLD  Greenguard Gold Certified (Inherently Non-Emitting)
 Ecosystem Health	  As much as 64% post-consumer recycled content.	 GREEN SQUARED  Green Squared Certified	  Contains no PFAS, PVC, or VOCs
 Climate Health	 THE INTERNATIONAL EPD® SYSTEM  Third Party verified EPD GWP 6mm - 16.09 kg/m ² GWP 8mm - 22.8 kg/m ² GWP 2CM - 56.25 kg/m ²	  100% of the raw material used in the body of our tile is regionally sourced, supporting sustainable practices and local industries.	
 Social Health & Equity	 Certified B Corp (as of 2025) 	 BENEFIT CORPORATION  Registered Benefit Corporation in the state of TN (as of 2022)	  ISO 9001 Certified ISO 14001 Certified

Progress that invests in the entire society

As an active member of the U.S. Green Building Council, MILE[®]stone spreads awareness to the community and encourages the use of building solutions through environmentally friendly practices. Our products positively contribute to the requirements for obtaining the LEED (Leadership in Energy and Environmental Design) and WELL (IWBI) certifications.

A commitment to environmental sustainability and responsibility

We are committed to conscious development that minimizes the negative impact of manufacturing production on the environment. Our general approach to sustainability intersects with our business strategy to embrace three areas of responsibility: economic, social, and environmental. Some ways we prove this are:

- Products containing as much as 64% recycled content.
- Zero industrial wastewater discharge.
- A 99% internal process recycling rate.
- 100% regionally sourced raw materials used in the production of the body of our tile, supporting local industries and sustainable practices.

MILE[®]stone is taking these and other steps, as well as actively investing to reduce carbon emissions to ensure that we reach full carbon neutrality.



MADE IN THE USA



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