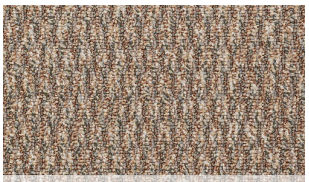
Speak Freely

PHILADELPHIA COMMERCIAL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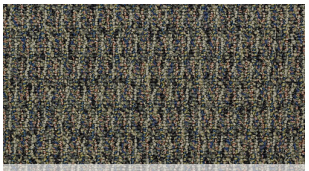
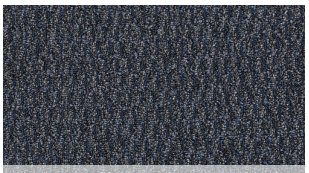
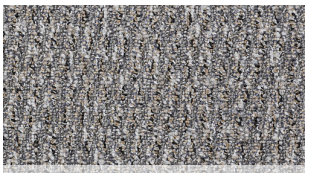

46300 Unrestricted

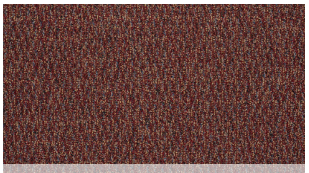

46401 Real Issues


46402 Free Speech


46500 Address


46501 Signify


46502 Candid


46800 Open Up


46701 Come Clean

Speak Freely

Style Name	**Speak Freely**
Collection Name	**Loud & Clear**
Style Number	**54446**
Product Type	**Soft Surface - Philadelphia**
Construction	**Graphic Loop**
Fiber	**EcoSolution Q® Nylon**
Dye Method	**SOLUTION DYED**
Primary Backing	**Synthetic**
Secondary Backing	**ClassicBac®**
Traffic Rating	**Heavy**

	U.S.	Metric
Product Size	**12 ft**	**3.66 m**
Gauge	**1/10 in**	**39.37 per 10 cm**
Stitches	**10 per in**	**37 per 10 cm**
Finished Pile Thickness	**0.108 in**	**2.74 mm**
Average Density	**8000 oz/yd³**	
Total Thickness	**0.273 in**	**6.93 mm**
Tufted Weight	**24 oz/yd²**	**813.7 g/m²**
Pattern Repeat	**0.05 ft W X 0.14 ft L**	**1.51 cm W X 4.29 cm L**

Recommended Installation Methods

Direct Glue

Performance Testing

Pill Test	**Pass**
Radiant Panel	**Class I**
NBS Smoke	**Less than 450**
Electrostatic Propensity	**Less than 3.5 kv**
CRI® Greenlabel Plus	**GLP8472**
ADA Compliance	**>0.6, meets the recommended static coefficient of friction for ADA walking surfaces and accessible routes**

Test Reports may be included or listed by the manufacturing/inventory style number as opposed to the noted selling style number.

Warranties

Broadloom 10 year Commercial Limited Warranty with Stain and Color

Environmental

Recycled Content	**Pre-consumer - <1%, Post-consumer - 0%**
Environmental Product Declaration (EPD)	**3rd Party Certified in Accordance with ISO14044, ISO14025 & EN15804**
Health Product Declaration (HPD)	**Disclosed to 1,000 ppm**
Cradle to Cradle Certified®	**Certified Silver Level (Version 3.1)**
NSF 140	**Conforms to the NSF/ANSI 140 - 2019 Sustainability Assessment for Carpet**
Indoor Air Quality	**CRI® Green Label Plus (GLP8472)**

Specifications are subject to nominal manufacturing variance.
Material supply and/or manufacturing processes may necessitate changes without notice.

For reference purposes only if printed or downloaded.